Pocket Guide Screw Conveyors
A conveyor screw is either LEFT hand or RIGHT hand depending upon the form of the flights. A conveyor screw can be viewed from either end to determine if it is LEFT hand or RIGHT hand.

How to determine rotation by looking at the DRIVE end of the screw:

- If flight is wrapped around the pipe in a **counter-clockwise** direction, or over the pipe to the left, it is a **LEFT** hand screw.
- If flight is wrapped around the pipe in a **clockwise** direction, or over the pipe to your right, it is a **RIGHT** hand screw.

If the end of the screw is not visible, imagine a cross section of the conveyor with the cut end of the screw exposed. Then determine the hand as described above.